

Work Order ID 57849

Monday, April 19, 2010 10:13:01 AM



Page 1

Item ID:	DSI 9372-011	Accept		Setup	Start	
Revision ID:					Stop	
Item Name:	Wearshoe					
Start Date:	4/19/2010	Start Qty: 2.00		Cust Item ID:		
Required Date:	4/19/2010	Req'd Qty: 2.00		Customer:		
Reference:						

Approvals:	Process Plan:	<i>MF</i>	Date:	<i>10-4-19</i>	Tooling:		Date:		Run	Start	
	QC:		Date:		SPC (Y/N):		Date:			Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr								
DSI 9372	Rev A								

100		0.00							
	DOCUMENT CONTROL								
DC	Memo	0.00							
Document Control	Photocopy bluefile & type labels per PPPDSI9372-011 CHG001								

8/10/64/19

MF 10-4-19

110	Pick Kit	0.00							
Packaging	Memo	0.00							
Packaging									

10-4-19 SP

120	QC4- 100% Inspect kits for completeness	0.00							
QC	Memo	0.00							
Quality Control									

8/10/64/19

(P)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Item ID: DSI 9372-011

Accept

Setup Start

Revision ID:

Stop

Item Name: Wearshoe

Start Date: 4/19/2010 Start Qty: 2.00

Cust Item ID:

Required Date: 4/19/2010 Req'd Qty: 2.00

Customer:

Reference:

Run Start

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

0.00



Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP DSI9372-011 Location: _____ □ PPP Rev: B

140

0.00



QC21- Final Inspection - Work Order Release

QC

Memo

0.00

Quality Control

10/04/11 9(2)

10/04/19

MF
10-4-19

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Picklist Print

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Work Order ID: 57849

Parent Item: DSI 9372-011

Parent Item Name: Wearshoe

Comments: IPP Rev: A ☐ New issue 07-04-09 ☐ JLM ☐

Start Date: 4/19/2010

Required Date: 4/19/2010

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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ALS4-1032-130		Purchased	No			120	Each	2,040.000	12.0000			
---------------	--	-----------	----	--	--	-----	------	-----------	---------	--	--	--

Insert

AL57-1032-130

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST282

2040

110511

40

114407

2000

AN3C4A

Purchased

No

120

Each

1,399.000

100.0000

BOLT

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST350

1399

114103

501

114108

400

114330

498

AN960C10L

Purchased

No

120

Each

0.0000

100.0000

washer

MMS1149C0332R

M1132 38 10-4-19

10-4-79

100

M114341 10-4-19

24

W/O:		WORK ORDER CHANGES					
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Parent Item Name: Wearshoe

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Required Qty: 2.00

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D3564-11

Manufactured

No

120

Each

13.0000

2.0000



Wearshoe

10-4-19 38

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

FP19

13

57259

13

120

Each

32.0000

2.0000



2

10-4-19

20

D3564-13

Manufactured

No

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

FP

2

56285

2

Main Warehouse

FP17

30

56533

18

57684

12

2

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Shop Packet Print

Page 2

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S D3564-5 26
Wearshoe

Manufactured	No					120	Each	23.0000	2.0000			
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10-4-19 SJ

Warehouse Location	Loc Qty	Loc Code
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OFFSHORE

FG	2	
----	---	--

34806	2	
-------	---	--

Main Warehouse

FP	9	
----	---	--

55333	9	
-------	---	--

Main Warehouse

FP19	12	
------	----	--

57525	12	
-------	----	--

S D3564-9 28
Wearshoe

Manufactured	No					120	Each	11.0000	2.0000			
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10-4-19 SJ/20

Warehouse Location	Loc Qty	Loc Code
-----------------------	---------	----------

Main Warehouse

FP	1	
----	---	--

55334	1	
-------	---	--

Main Warehouse

FP019	10	
-------	----	--

57260	10	
-------	----	--

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D3566-1

Gasket

Manufactured No

120

Each

59.0000

4.0000



10-4-19

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

FP015

59

56825

1

57257

22

57715

36

1
3

D3566-13

Gasket

Manufactured No

120

Each

51.0000

2.0000



10-4-19

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

FP

51

53461

51

2

D3566-5

Gasket

Manufactured No

120

Each

41.0000

2.0000



10-4-19

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

FP015

41

56829

9

57526

12

57682

20

2

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Shop Packet Print

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DESIGN <i>PH</i>	DRAWN BY <i>PH</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>PH</i>	APPROVED <i>PH</i>	DRAWING NO. DSI 9372	REV. A SHEET 1 OF 2
DATE 07.03.19		TITLE STAINLESS STEEL WEARSHOE KITS	SCALE NTS
A	07.03.19	NEW ISSUE	

DART SERVICE INSTRUCTION

REFERENCE ONLY

TO AMEND INSTALLATION INSTRUCTIONS D205-634 REV. D OR EARLIER AND
INSTALLATION INSTRUCTIONS D204-635 REV. D OR EARLIER

REF. CANADIAN STC: SH96-88 ISSUE 3

REF. FAA STC: SR00563NY

For customers with D205-634-011 skid tubes at CHG 004 or earlier and D205-634-015 skid tubes at CHG 003 or earlier who would like to upgrade to stainless steel wearshoes, the DSI 9372-011 wearshoe kit can be obtained from Dart

or

For customers with D204-635-011 skid tubes at CHG 004 or earlier who would like to upgrade to stainless steel wearshoes, the DSI 9372-013 wearshoe kit can be obtained from Dart

QTY 011	QTY -013	Part Number	Description
X		DSI 9372-011	WEARSHOE KIT (D205-634-011/-015 SKIDTUBES)
	X	DSI 9372-013	WEARSHOE KIT (D204-635-011 SKIDTUBES)
		D3564-5	WEARSHOE (REPLACES D2577-5)
	1	D3564-7	WEARSHOE (REPLACES D2577-7)
1	1	D3564-9	WEARSHOE (REPLACES D2577-1)
1	1	D3564-11	WEARSHOE (REPLACES D2577-3)
1	1	D3564-13	*WEARSHOE
2	2	D3566-1	GASKET
		D3566-5	GASKET
		D3566-7	GASKET
1	1	D3566-13	*GASKET
50	44	AN3C4A	BOLT
50	44	AN960C10L	WASHER
6	6	ALS4-1032-130	*INSERT

* OPTIONAL TO INSTALL

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY:

D. Shepherd
D. SHEPHERD (DE # 02)

DATE: 07.03.19

CERT. NO.: SH96-88

ISSUE NO.: 3

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